

MBL1200E17D

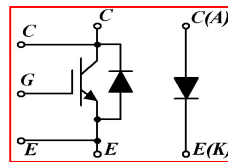
PRELIMINARY SPEC.

Silicon N-channel IGBT

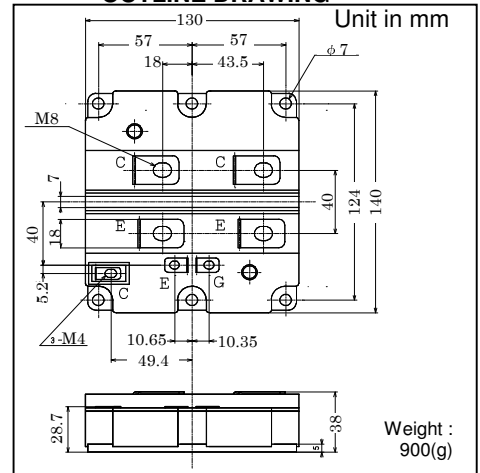
FEATURES

- * High thermal fatigue durability. ($\Delta T_c=70^\circ\text{C}$, $N>30,000$ cycles)
- * High speed, low loss IGBT module.
- * Low noise due to built-in free-wheeling diode
– ultra soft fast recovery diode(USFD).
- * Low driving power due to low input capacitance MOS gate.
- * High reliability, high durability module.
- * Isolated heat sink (terminal to base).

CIRCUIT DIAGRAM



OUTLINE DRAWING



ABSOLUTE MAXIMUM RATINGS ($T_c=25^\circ\text{C}$)

Item	Symbol	Unit	MBL1200E17D
Collector Emitter Voltage	V_{CES}	V	1,700
Gate Emitter Voltage	V_{GES}	V	± 20
Collector Current	DC	I_c	1,200
	1ms	I_{Cp}	2,400
Forward Current (Free wheel Diode)	DC	$I_{F(FWD)}$	600
	1ms	$I_{FM(FWD)}$	1,200
Forward Current (Chopper Diode)	DC	$I_{F(chopper)}$	1,200
	1ms	$I_{FM(chopper)}$	2,400
Junction Temperature	T_j	$^\circ\text{C}$	-40 ~ +125
Storage Temperature	T_{stg}	$^\circ\text{C}$	-40 ~ +125 (1)
Isolation Test Voltage	V_{ISO}	V_{RMS}	4,000 (AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	2/15 (2)
	Mounting (M6)	-	6 (3)

Notes: (1) Terminal temperature shall not exceed the specified temperature in any operation.

(2) Recommended Value $1.8 \pm 0.2 / 15^{+0}_{-3} \text{N}\cdot\text{m}$ (3) Recommended Value $5.5 \pm 0.5 \text{N}\cdot\text{m}$

ELECTRICAL CHARACTERISTICS

1) IGBT + FWD

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions	
Collector Emitter Cut-Off Current	I_{CES}	mA	-	-	10	$V_{CE}=1,700\text{V}$, $V_{GE}=0\text{V}$, $T_j=25^\circ\text{C}$	
Gate Emitter Leakage Current	I_{GES}	nA	-	-	± 500	$V_{GE}=\pm 20\text{V}$, $V_{CE}=0\text{V}$, $T_j=25^\circ\text{C}$	
Collector Emitter Saturation Voltage	$V_{CE(sat)}$	V	-	2.7	3.3	$I_c=1,200\text{A}$, $V_{GE}=15\text{V}$, $T_j=125^\circ\text{C}$	
Gate Emitter Threshold Voltage	$V_{GE(TH)}$	V	5.5	7.0	8.5	$V_{CE}=10\text{V}$, $I_c=120\text{mA}$, $T_j=25^\circ\text{C}$	
Input Capacitance	C_{ies}	nF	-	100	-	$V_{CE}=10\text{V}$, $V_{GE}=0\text{V}$, $f=100\text{kHz}$, $T_j=25^\circ\text{C}$	
Switching Times	Rise Time	t_r	-	0.9	1.5	$V_{CC}=900\text{V}$, $I_c=1,200\text{A}$ $L=90\text{nH(TBD)}$, $C_{GE}=120\text{nF(TBD)}$ (4) $R_G=1.5\Omega(\text{TBD})$ (4) $V_{GE}=\pm 15\text{V}$, $T_j=125^\circ\text{C}$	
	Turn On Time	t_{on}	-	1.6	2.4		
	Fall Time	t_f	-	0.2	0.4		
	Turn Off Time	t_{off}	-	1.7	3.4		
Turn On Loss	$E_{on(10\%)}$	J/P	-	0.37	0.55		
Turn Off Loss	$E_{off(10\%)}$	J/P	-	0.45	0.65		
Peak Forward Voltage Drop	V_{FM}	V	-	1.9	-	$I_c=600\text{A}$, $V_{GE}=0\text{V}$, $T_j=125^\circ\text{C}$	
Thermal Impedance	IGBT	$R_{th(j-c)}$	K/W	-	-	0.020	Junction to case
	FWD	$R_{th(j-c)}$	K/W	-	-	0.060	
Contact Thermal Impedance	$R_{th(c-f)}$	K/W	-	0.016	-	Case to fin (at IGBT+FWD part)	

2) Chopper DIODE

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Collector Emitter Cut-Off Current	I_{AKS}	mA	-	-	10.0	$V_{AK}=1,700\text{V}$, $T_j=25^\circ\text{C}$
Peak Forward Voltage Drop (Between main terminals)	V_F	V	-	2.4	2.8	$I_F=1,200\text{A}$, $T_j=125^\circ\text{C}$ Terminal Resistance Typ. 0.4m Ω
Reverse Recovery Time	t_{rr}	μs	-	0.7	1.0	$V_{CC}=900\text{V}$, $I_c=1,200\text{A}$, $L=90\text{nH(TBD)}$, $C_{GE}=120\text{nF(TBD)}$, $R_G=1.5\Omega(\text{TBD})$ (4)
Reverse Recovery Loss	$E_{rr(10\%)}$	J/P	-	0.32	0.5	$V_{GE}=\pm 15\text{V}$, $T_j=125^\circ\text{C}$
Thermal Impedance	$R_{th(j-c)}$	K/W	-	-	0.030	Junction to case
Contact Thermal Impedance	$R_{th(c-f)}$	K/W	-	0.016	-	Case to fin (at Chopper Diode part)

Notes: (4) R_G value is the test condition's value for decision of the switching times, not recommended value. Please, determine the suitable R_G value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

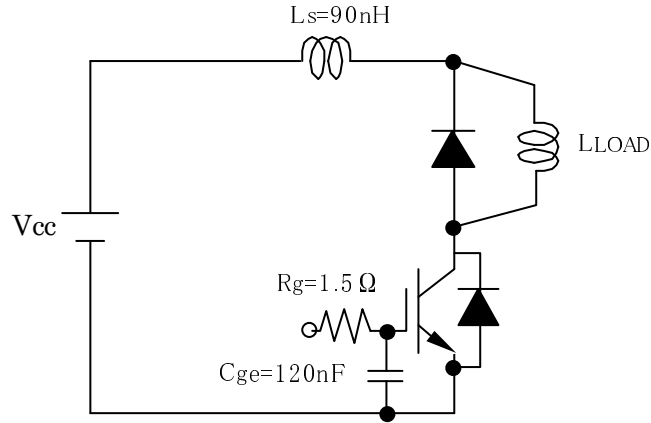


Fig.1 Switching test circuit

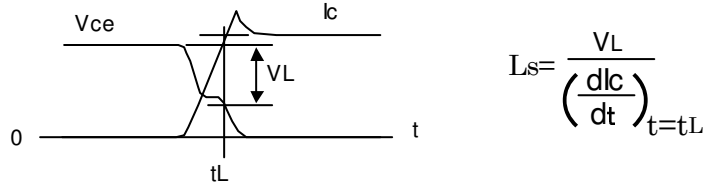


Fig.2 Definition of Ls

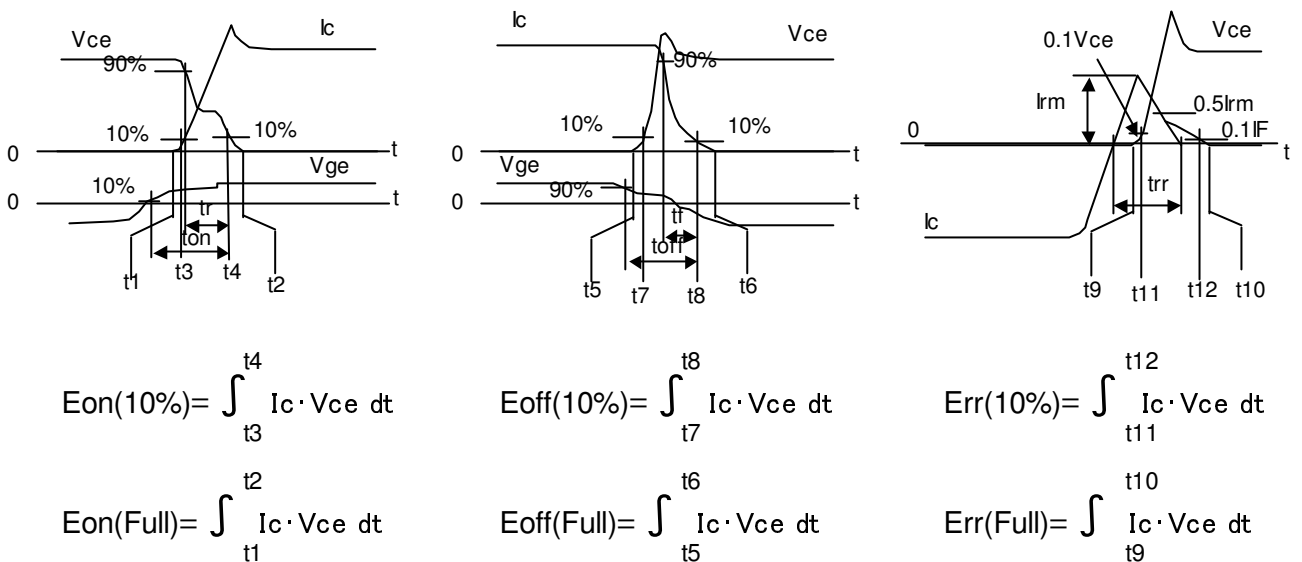
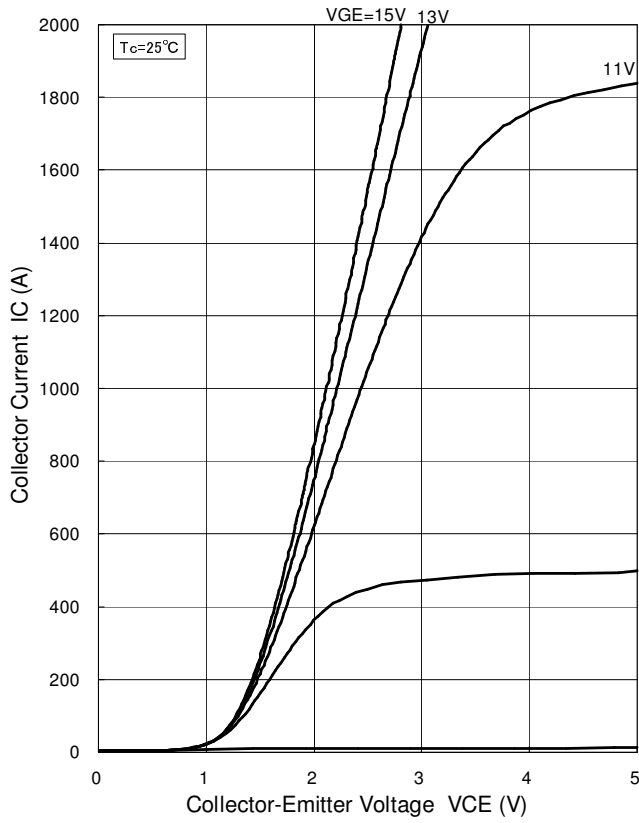


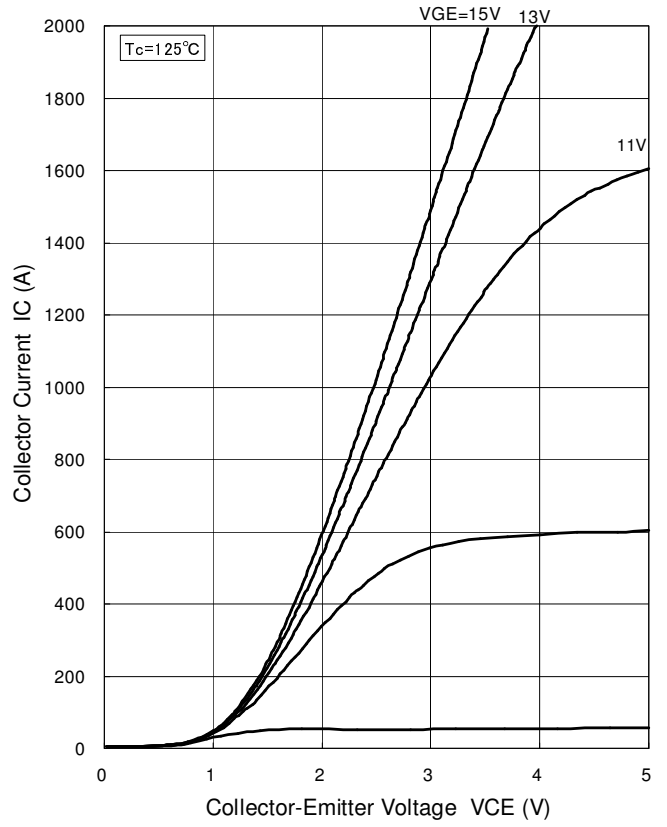
Fig.3 Definition of switching loss

TYPICAL



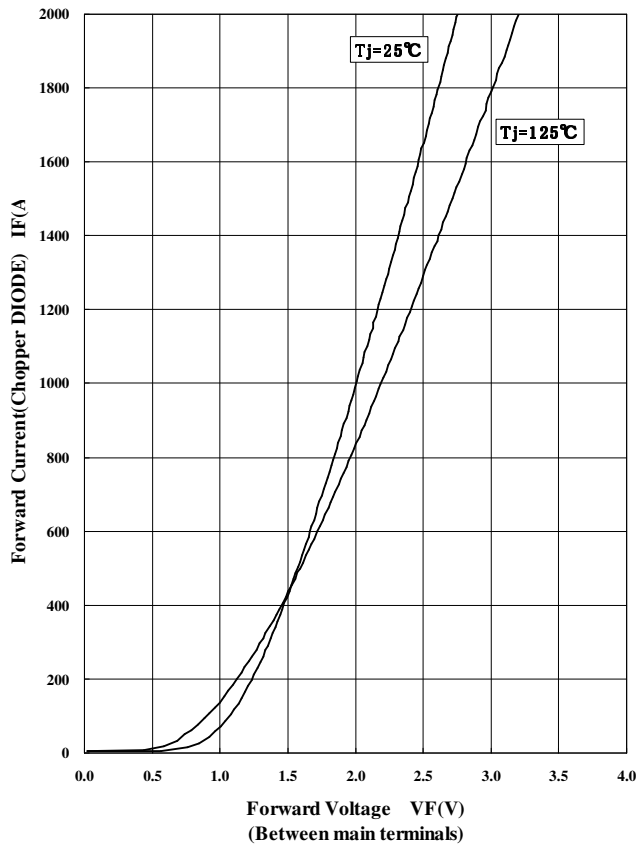
Collector Current vs. Collector to Emitter Voltage

TYPICAL

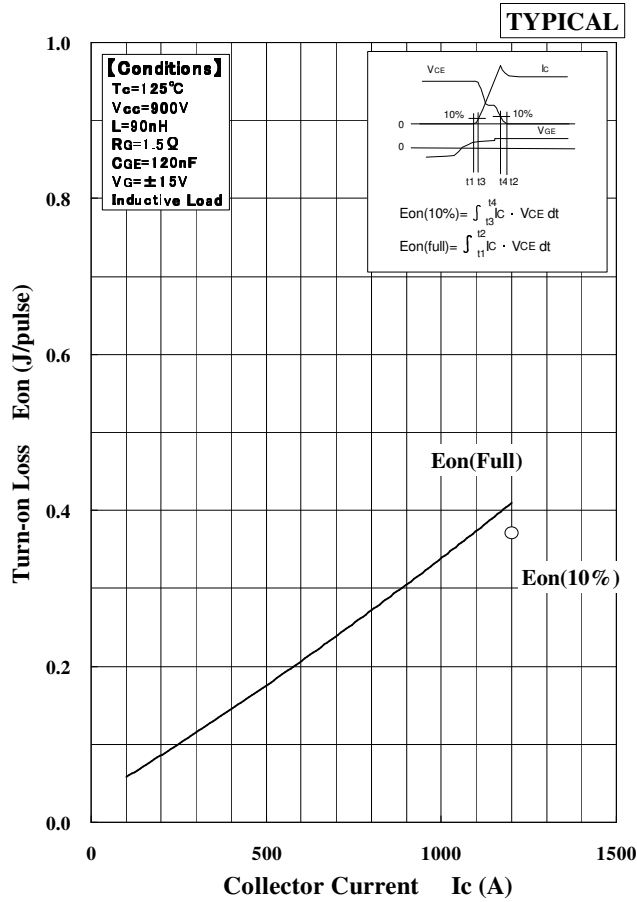


Collector Current vs. Collector to Emitter Voltage

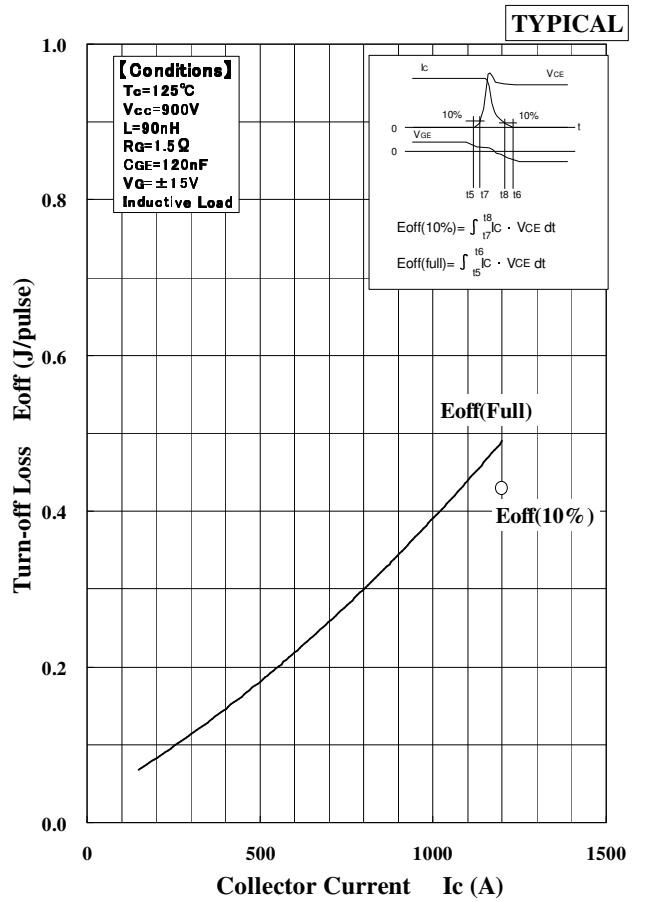
TYPICAL



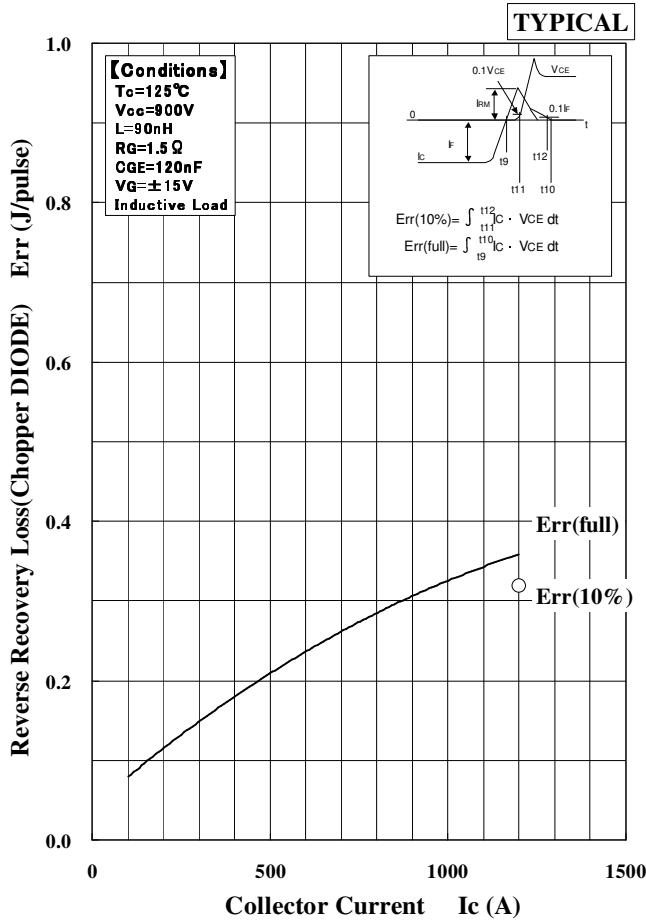
Forward Voltage of Chopper diode



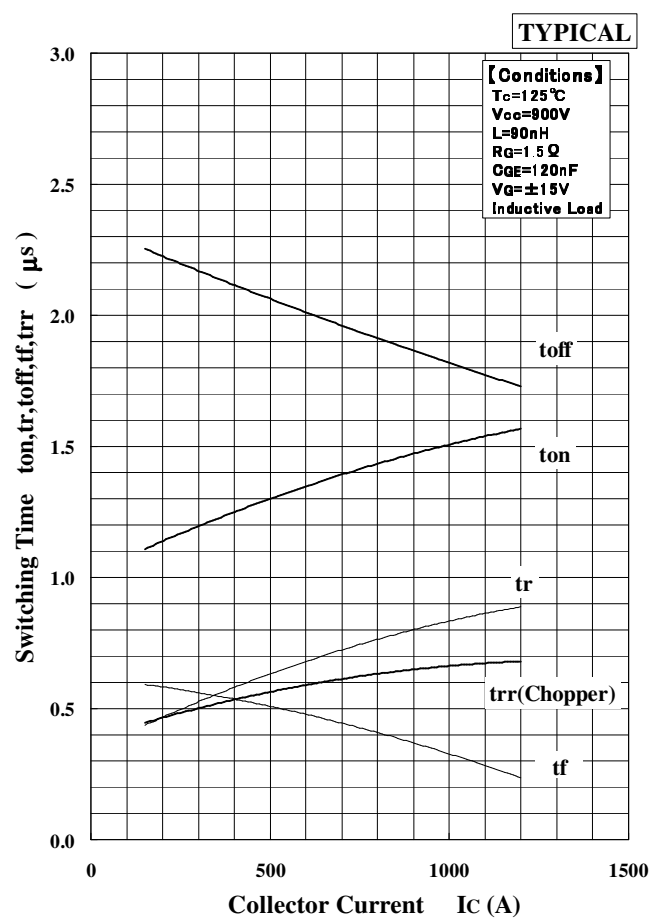
Turn-on Loss vs. Collector Current



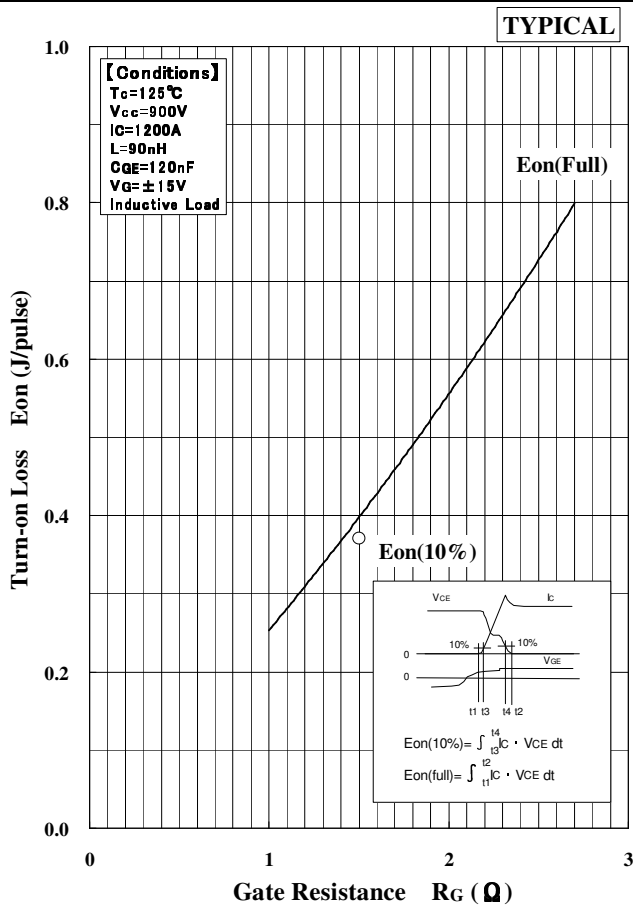
Turn-off Loss vs. Collector Current



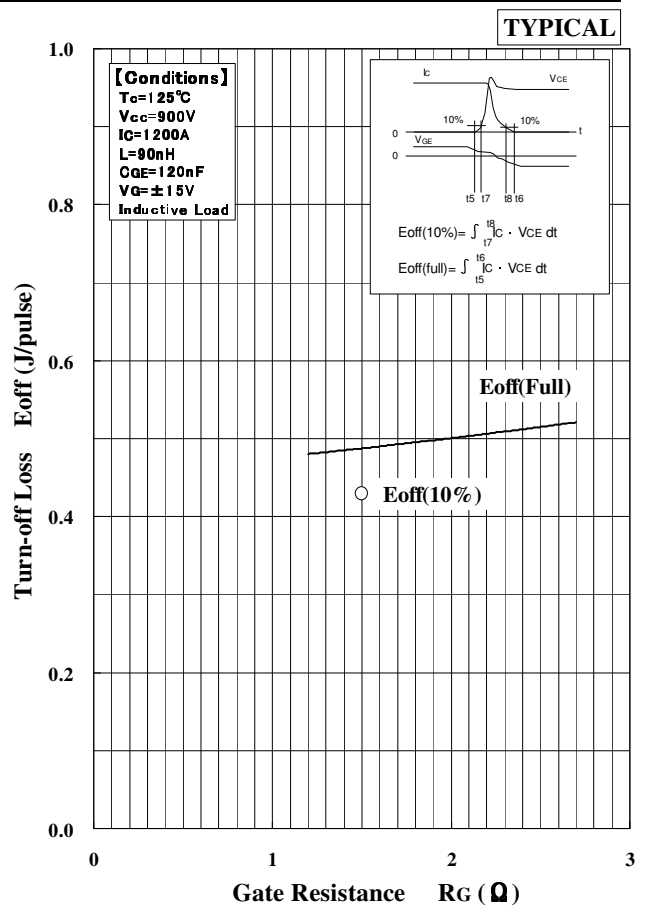
Recovery Loss vs. Collector Current



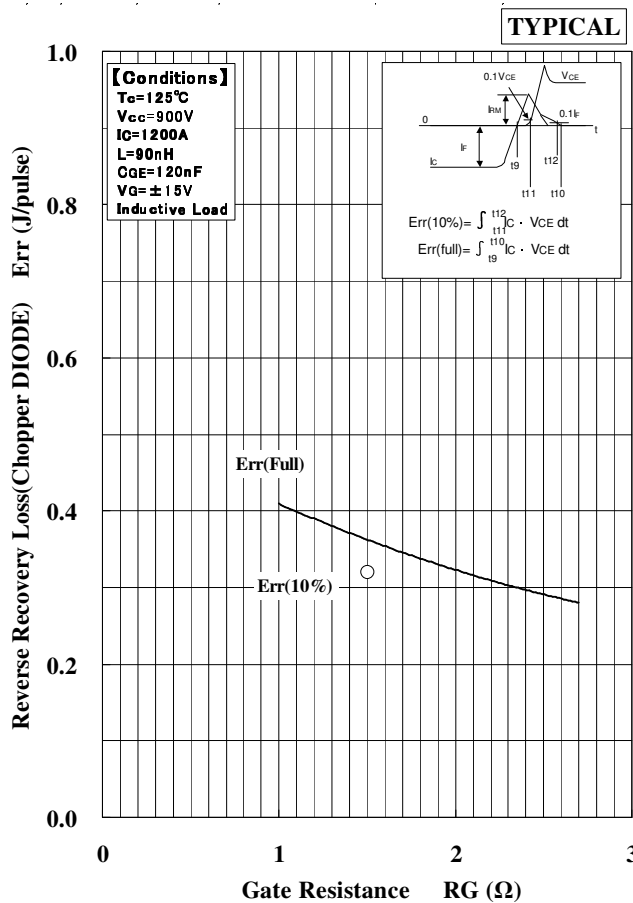
Switching Time vs. Collector Current



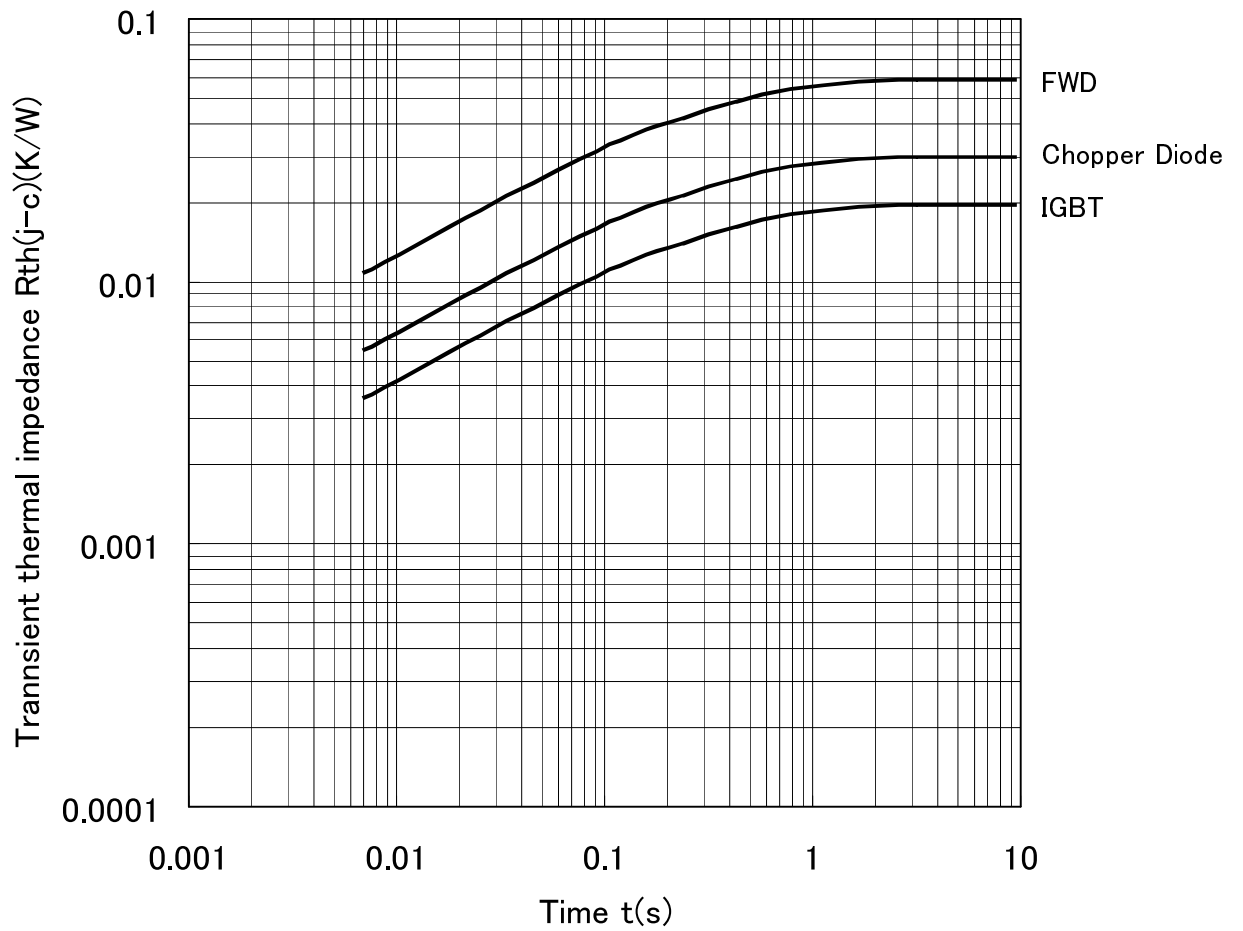
Turn-on Loss vs. Gate Resistance



Turn-off Loss vs. Gate Resistance



Recovery Loss vs. Gate Resistance



Transient Thermal Impedance Curve (Maximum Value)

HITACHI POWER SEMICONDUCTORS

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