

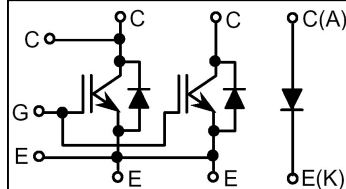
# MBL800E33D

Silicon N-channel IGBT

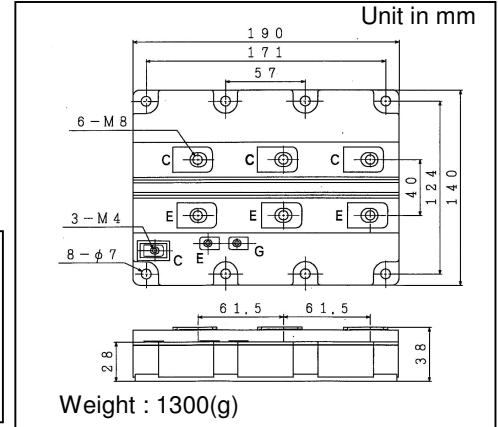
## FEATURES

- \* High thermal fatigue durability.( $\Delta T_c=70^\circ\text{C}$ , $N>30,000$ cycles)
- \* High speed, low loss IGBT module.
- \* Low noise due to built-in free-wheeling diode
  - ultra soft fast recovery diode(USFD).
- \* Low driving power due to low input capacitance MOS gate.
- \* High reliability, high durability module.
- \* Isolated heat sink(terminal to base).

CIRCUIT DIAGRAM



OUTLINE DRAWING



## ABSOLUTE MAXIMUM RATINGS ( $T_c=25^\circ\text{C}$ )

Item	Symbol	Unit	MBL800E33D
Collector Emitter Voltage	$V_{CES}$	V	3,300
Gate Emitter Voltage	$V_{GES}$	V	$\pm 20$
Collector Current	DC	$I_C$	800
	1ms	$I_{Cp}$	1,600
Forward Current	DC	$I_F$	800
	1ms	$I_{FM}$	1,600
Junction Temperature	$T_j$	$^\circ\text{C}$	-40 ~ +125
Storage Temperature	$T_{stg}$	$^\circ\text{C}$	-40 ~ +125
Isolation Voltage	$V_{ISO}$	$V_{RMS}$	6,000(AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	2/10 (1)
	Mounting (M6)	-	6 (2)

Notes: (1) Recommended Value  $1.8\pm 0.2/9\pm 1\text{N}\cdot\text{m}$ (2) Recommended Value  $5.5\pm 0.5\text{N}\cdot\text{m}$ 

## ELECTRICAL CHARACTERISTICS

### 1) IGBT + FWD

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions	
Collector Emitter Cut-Off Current	$I_{CES}$	mA	-	-	12.0	$V_{CE}=3,300\text{V}$ , $V_{GE}=0\text{V}$ , $T_j=25^\circ\text{C}$	
Gate Emitter Leakage Current	$I_{GES}$	nA	-	-	$\pm 500$	$V_{GE}=\pm 20\text{V}$ , $V_{CE}=0\text{V}$ , $T_j=25^\circ\text{C}$	
Collector Emitter Saturation Voltage	$V_{CE(sat)}$	V	-	4.2	5.2	$I_C=800\text{A}$ , $V_{GE}=15\text{V}$ , $T_j=25^\circ\text{C}$	
Gate Emitter Threshold Voltage	$V_{GE(TH)}$	V	4.5	6.0	7.0	$V_{CE}=10\text{V}$ , $I_C=800\text{mA}$ , $T_j=25^\circ\text{C}$	
Input Capacitance	$C_{ies}$	nF	-	75	-	$V_{CE}=10\text{V}$ , $V_{GE}=0\text{V}$ , $f=100\text{kHz}$ , $T_j=25^\circ\text{C}$	
Internal Gate Resistance	$R_{ge}$	$\Omega$	-	1.8	-		
Switching Times	Rise Time	$t_r$	-	1.9	3.1	$V_{CC}=1,650\text{V}$ , $I_C=800\text{A}$	
	Turn On Time	$t_{on}$	-	2.4	3.3	$L=120\text{nH}$	
	Fall Time	$t_f$	-	1.0	2.5	$R_G=4.7\Omega$ (3)	
	Turn Off Time	$t_{off}$	-	3.0	5.1	$V_{GE}=\pm 15\text{V}$ , $T_j=25^\circ\text{C}$	
Peak Forward Voltage Drop	$V_{FM}$	V	-	2.5	3.0	$I_C=800\text{A}$ , $V_{GE}=0\text{V}$ , $T_j=125^\circ\text{C}$	
Reverse Recovery Time	$t_{rr}$	$\mu\text{s}$	-	0.6	1.1	$V_{CC}=1,650\text{V}$ , $I_F=800\text{A}$ (4) $L=120\text{nH}$ , $T_j=125^\circ\text{C}$	
Thermal Impedance	IGBT	$R_{th(j-c)}$	$^\circ\text{C}/\text{W}$	-	-	0.013	Junction to case
	FWD	$R_{th(j-c)}$	$^\circ\text{C}/\text{W}$	-	-	0.026	

### 2) DIODE

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Collector Emitter Cut-Off Current	$I_{AKS}$	mA	-	-	12.0	$V_{AK}=3,300\text{V}$ , $T_j=25^\circ\text{C}$
Peak Forward Voltage Drop	$V_F$	V	-	2.9	3.4	$I_F=800\text{A}$ , $T_j=125^\circ\text{C}$ At Main terminal (Terminal resistance:0.5m $\Omega$ typical)
Reverse Recovery Time	$t_{rr}$	$\mu\text{s}$	-	0.6	1.1	$I_F=800\text{A}$ , $V_{CC}=1,650\text{V}$ (4) $L=120\text{nH}$ , $T_j=125^\circ\text{C}$
Thermal Impedance	$R_{th(j-c)}$	$^\circ\text{C}/\text{W}$	-	-	-	0.026

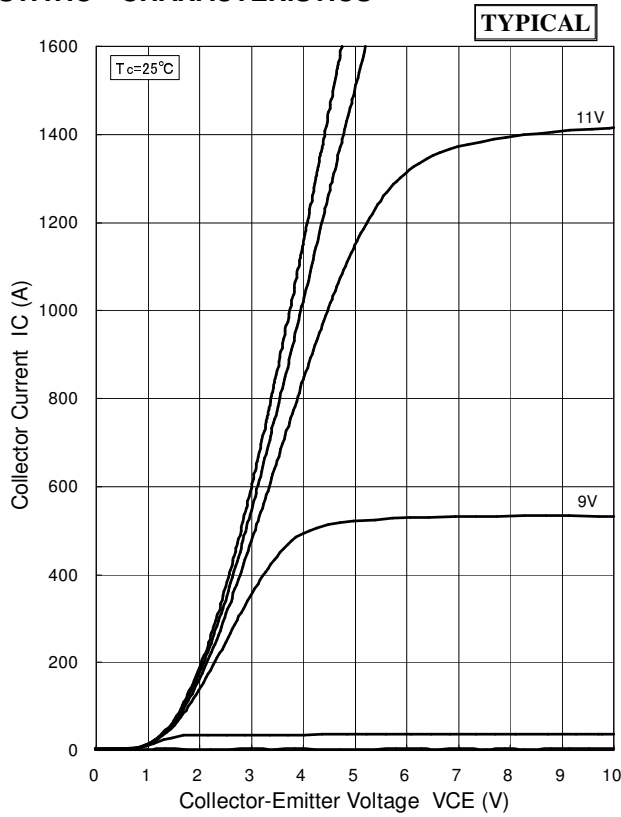
Notes: (3)  $R_G$  value is the test condition's value for decision of the switching times, not recommended value. Please, determine the suitable  $R_G$  value after the measurement of switching waveforms(overshoot voltage,etc.)with appliance mounted.

(4)Counter arm IGBT  $V_{GE}=\pm 15\text{V}$

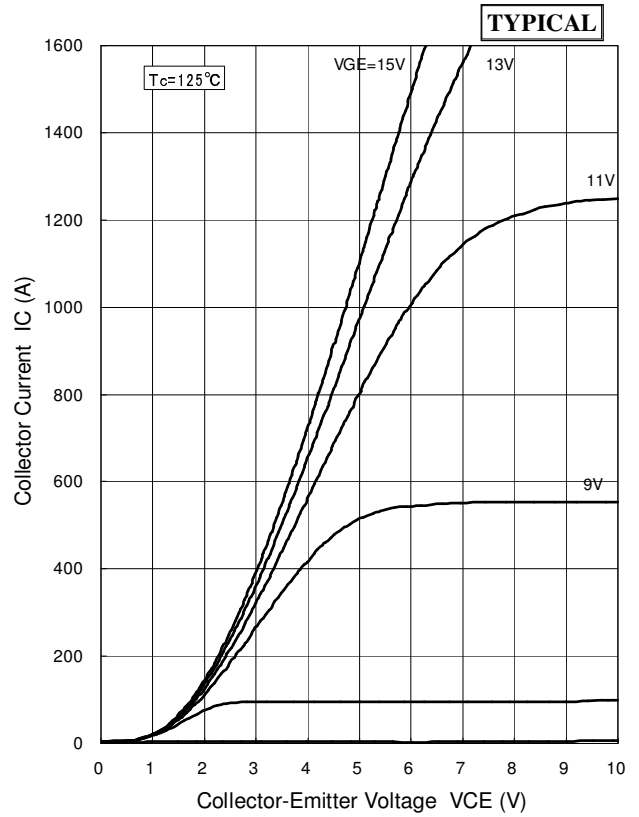
# MBL800E33D

## CHARACTERISTICS CURVE

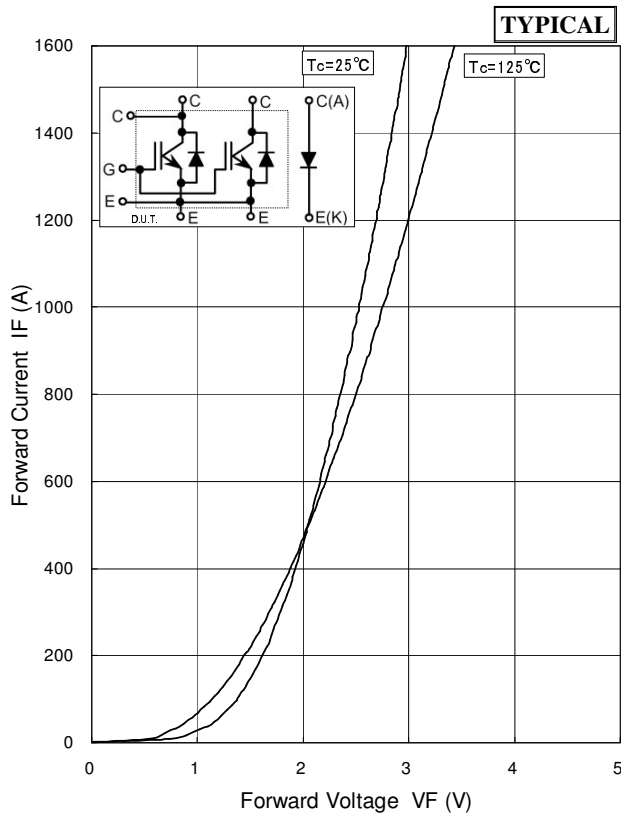
### STATIC CHARACTERISTICS



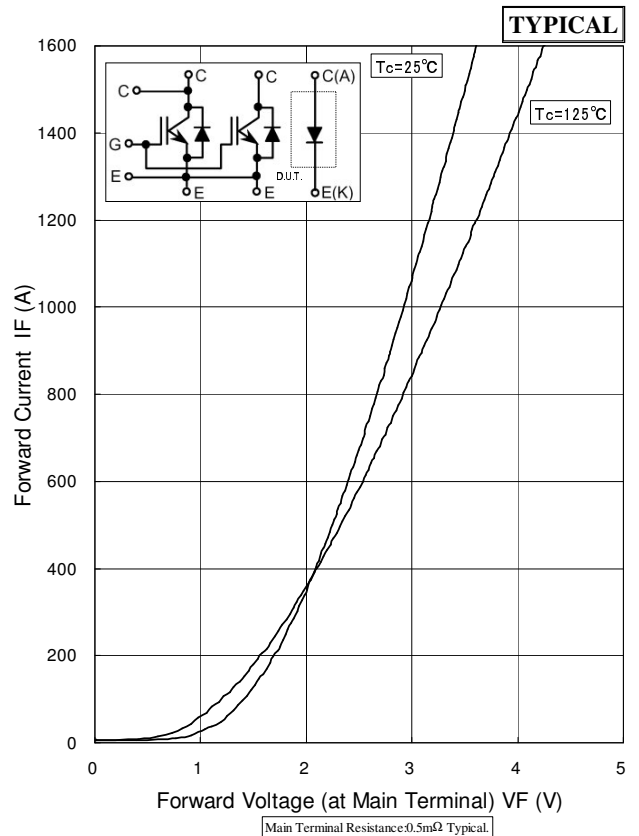
Collector Current vs. Collector to Emitter Voltage



Collector Current vs. Collector to Emitter Voltage



Forward Voltage of free-wheeling diode

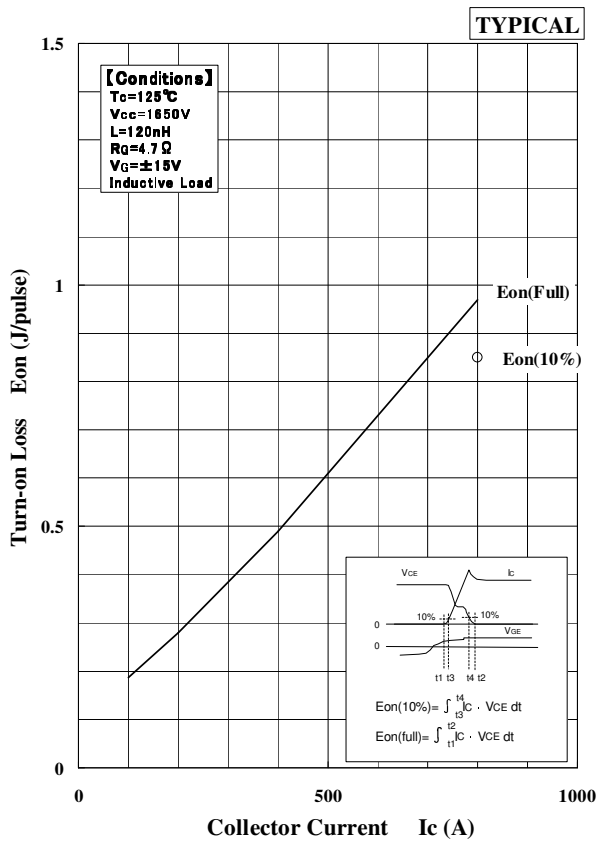


Forward Voltage of chopper diode

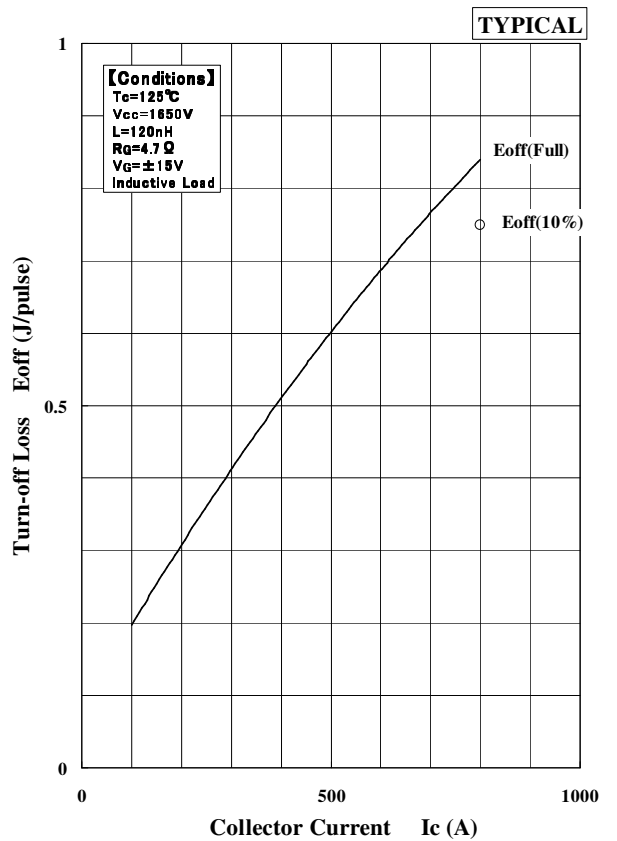
Main Terminal Resistance 0.5mΩ Typical

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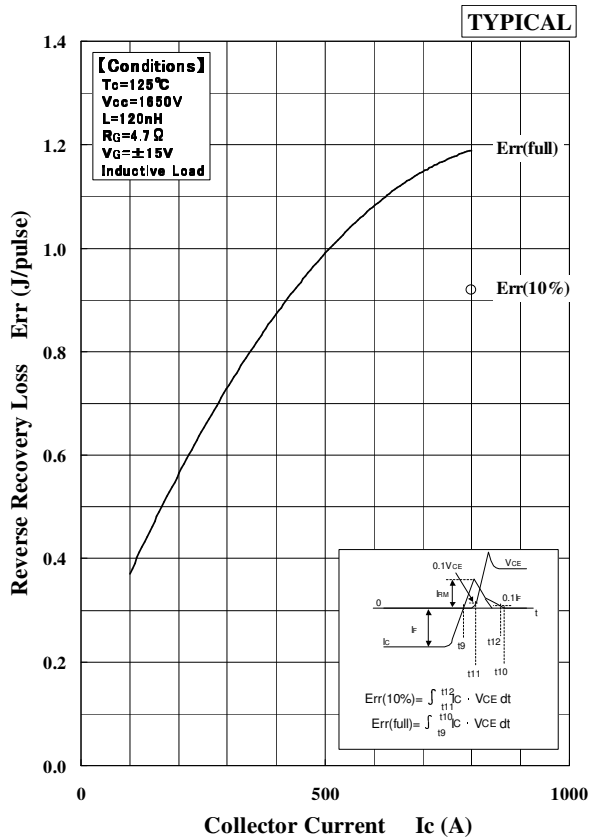
## DEPENDENCE OF CURRENT



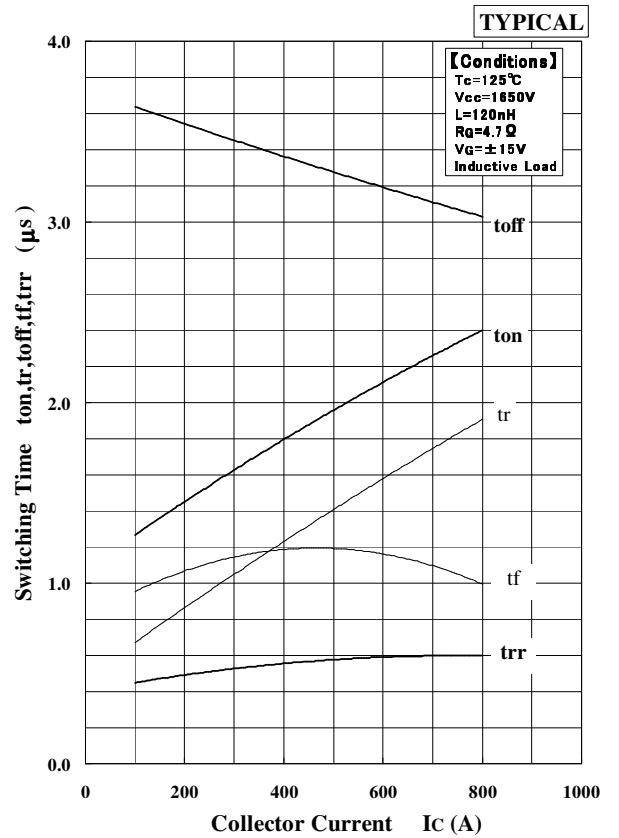
Turn-on Loss vs. Collector Current



Turn-off Loss vs. Collector Current



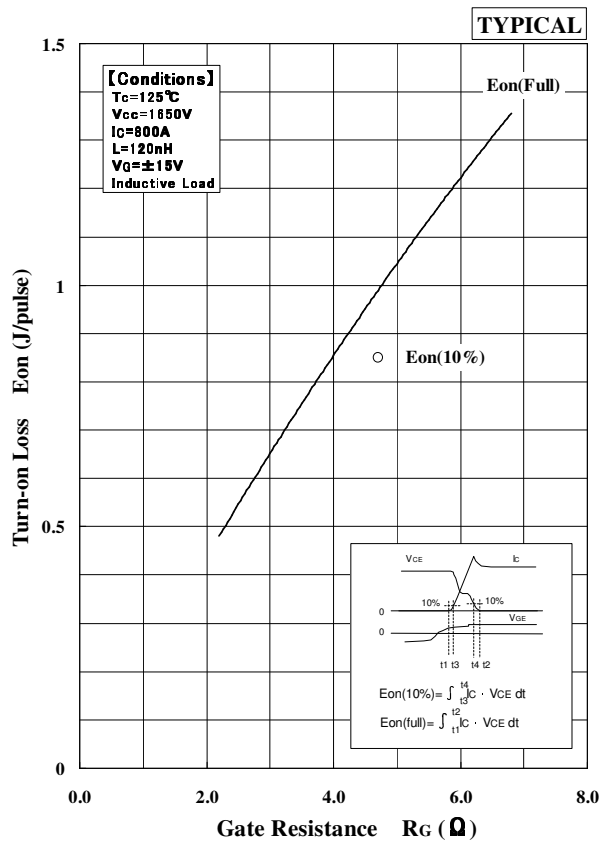
Recovery Loss vs. Collector Current



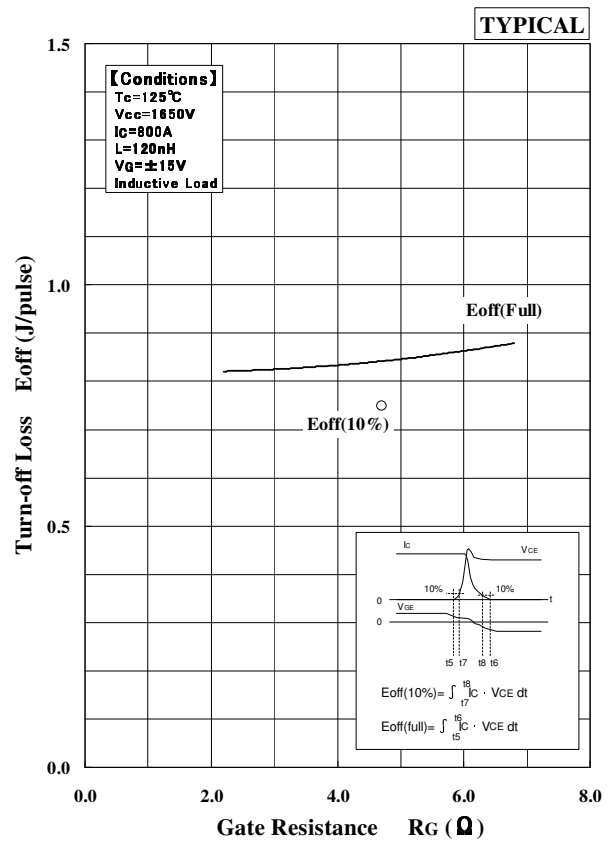
Switching Time vs. Collector Current

# MBL800E33D

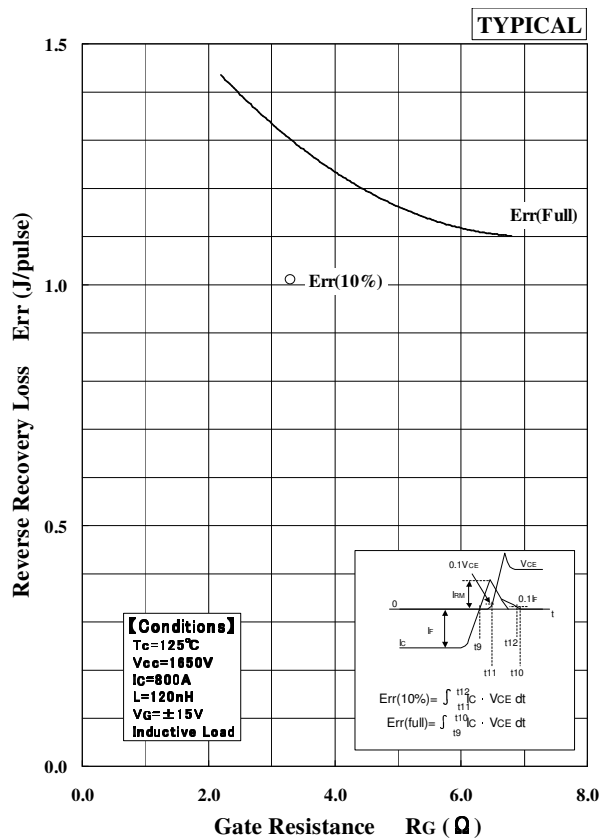
## DEPENDENCE OF RG



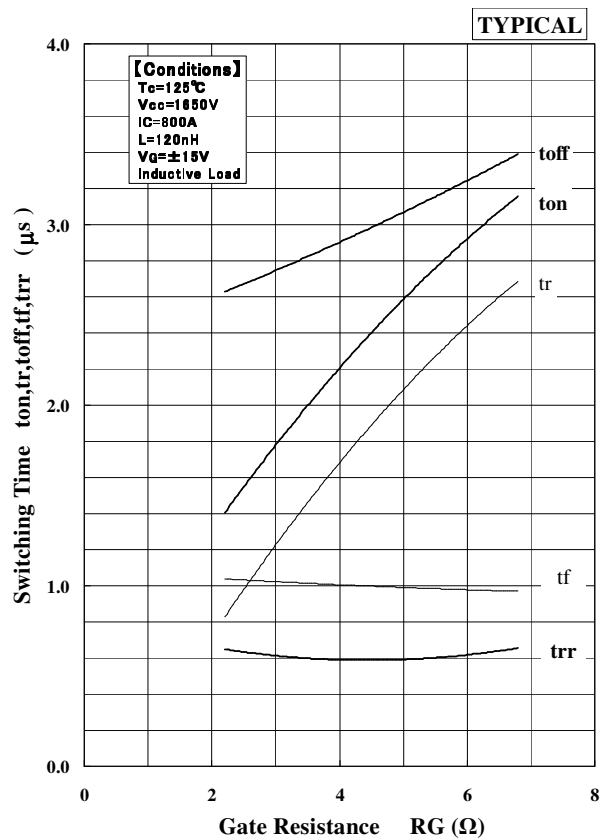
Turn-on Loss vs. Gate Resistance



Turn-off Loss vs. Gate Resistance



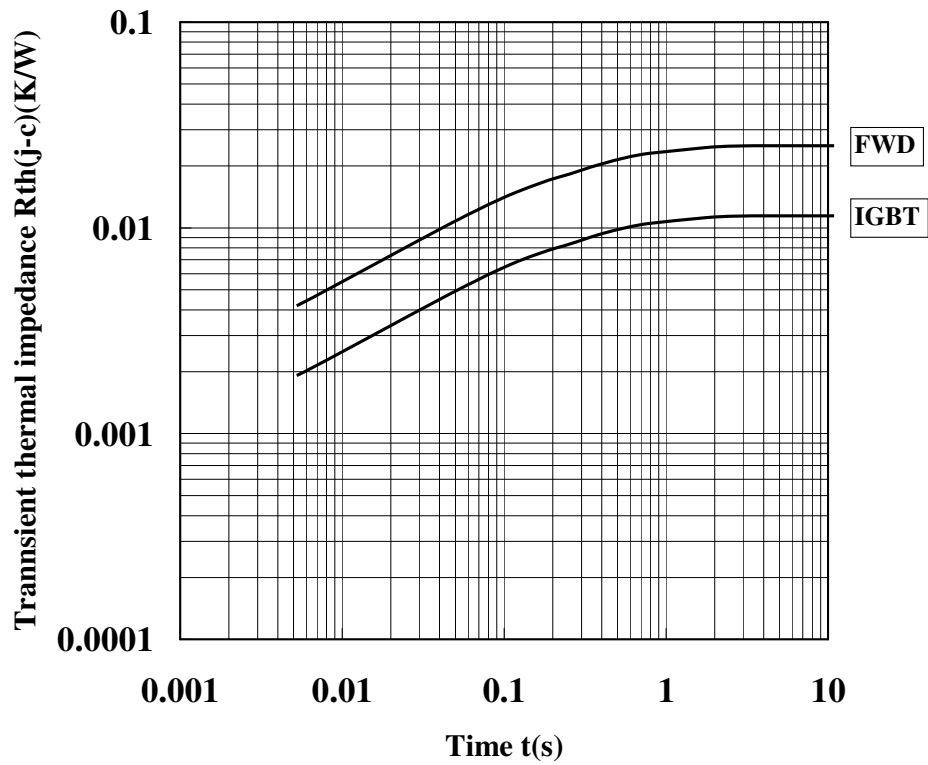
Recovery Loss vs. Gate Resistance



Switching Time vs. Gate Resistance

# MBL800E33D

## Thermal Impedance TRANSIENT THERMAL IMPEDANCE



*Transient Thermal Impedance Curve (Maximum Value)*

# HITACHI POWER SEMICONDUCTORS

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