

MBL800E33E

Silicon N-channel IGBT 3300V E version

1. FEATURES

- * Soft switching behavior & low conduction loss:
Soft low-injection punch-through High conductivity IGBT.
- * Low driving power due to low input capacitance MOS gate.
- * Low noise recovery: Ultra soft fast recovery diode.
- * High thermal fatigue durability: ($\Delta T_c=70K$, $N>30,000$ cycles)
AlSiC base-plate/AlN substrate

2. ABSOLUTE MAXIMUM RATINGS (TC=25°C)

Item	Symbol	Unit	MBL800E33E
Collector Emitter Voltage	V _{CES}	V	3,300
Gate Emitter Voltage	V _{GES}	V	±20
Collector Current	DC	I _C	800
	1ms	I _{Cp}	1,600
Forward Current	DC	I _F	800
	1ms	I _{FM}	1,600
Junction Temperature	T _j	°C	-40 ~ +125
Storage Temperature	T _{stg}	°C	-40 ~ +125
Isolation Voltage	V _{ISO}	V _{RMS}	6,000(AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	2/10 (1)
	Mounting (M6)	-	6 (2)

Notes: (1) Recommended Value 1.8±0.2/9±1N·m (2) Recommended Value 5.5±0.5N·m

3. ELECTRICAL CHARACTERISTICS

1) IGBT + FWD

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Collector Emitter Cut-Off Current	I _{CES}	mA	-	-	12	V _{CE} =3,300V, V _{GE} =0V, T _j =25°C
Gate Emitter Leakage Current	I _{GES}	nA	-	-	±500	V _{GE} =±20V, V _{CE} =0V, T _j =25°C
Collector Emitter Saturation Voltage	V _{CE(sat)}	V	3.0	3.5	4.2	I _C =800A, V _{GE} =15V, T _j =125°C
Gate Emitter Threshold Voltage	V _{GE(TO)}	V	4.5	6.0	7.0	V _{CE} =10V, I _C =800mA, T _j =25°C
Input Capacitance	C _{ies}	nF	-	70	-	V _{CE} =10V, V _{GE} =0V, f=100kHz, T _j =25°C
Internal Gate Resistance	R _{g(int)}	Ω	-	1.8	-	
Switching Times	Rise Time	t _r	1.1	2.1	3.1	V _{CC} =1,650V, I _C =800A
	Turn On Time	t _{on}	1.7	2.5	3.3	L=120nH
	Fall Time	t _f	1.3	2.2	3.1	R _G =5.6Ω (3)
	Turn Off Time	t _{off}	2.7	4.2	5.7	V _{GE} =±15V, T _j =125°C
Peak Forward Voltage Drop	V _{FM}	V	2.0	2.5	3.0	-I _C =800A, V _{GE} =0V, T _j =125°C
Reverse Recovery Time	t _{rr}	μs	0.2	0.7	1.2	V _{CC} =1,650V, I _F =800A (4) L=120nH, T _j =125°C
Peak Reverse Current	I _{RM}	A	-	1300	-	
Turn On Loss	E _{on(10%)}	J/P	-	1.2	1.6	V _{CC} =1,650V, I _C =800A
Turn Off Loss	E _{off(10%)}		-	1.3	1.7	L=120nH, R _G =5.6Ω (3)
Reverse Recovery Loss	E _{rr(10%)}		-	1.0	1.5	V _{GE} =±15V, T _j =125°C

Notes: (3) R_G value is the test condition's value for decision of the switching times, not recommended value. Please, determine the suitable R_G value after the measurement of switching waveforms(overshoot voltage, etc.) with appliance mounted.

(4)Counter arm IGBT V_{GE}=±15V

- * Please contact our representatives at order.
- * For improvement, specifications are subject to change without notice.
- * For actual application, please confirm this spec sheet is the newest revision.

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2) DIODE

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Collector Emitter Cut-Off Current	I_{AKS}	mA	-	-	12	$V_{AK}=3,300V, T_j=25^{\circ}C$
Peak Forward Voltage Drop	V_F	V	2.2	2.7	3.2	$I_F=800A, T_j=125^{\circ}C$ At Main terminal
Reverse Recovery Time	t_{rr}	μs	0.2-	0.7	1.2	
Peak Reverse Current	I_{RM}	A	-	1300	-	$I_F=800A, V_{CC}=1,650V$ (5) $L=120nH, T_j=125^{\circ}C$
Reverse Recovery Loss	Err(10%)	J/P	-	1.0	1.5	

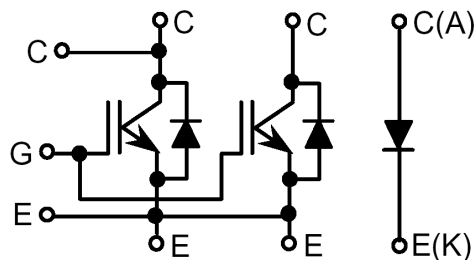
Notes: (5)Counter arm IGBT $V_{GE}=\pm 15V$

4. THERMAL CHARECTERISTICS

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Thermal Impedance	IGBT	$R_{th(j-c)}$	-	-	0.013	Junction to case
	FWD	$R_{th(j-c)}$				
Contact Thermal Impedance	$R_{th(c-f)}$	K/W	-	0.008	-	Case to fin with thermal grease (6)

Notes: (6) Thermal grease thickness is $100 \mu m$ using G747(Shin-Etsu Chemical Co.,Ltd)

5. CIRCUIT DIAGRAM

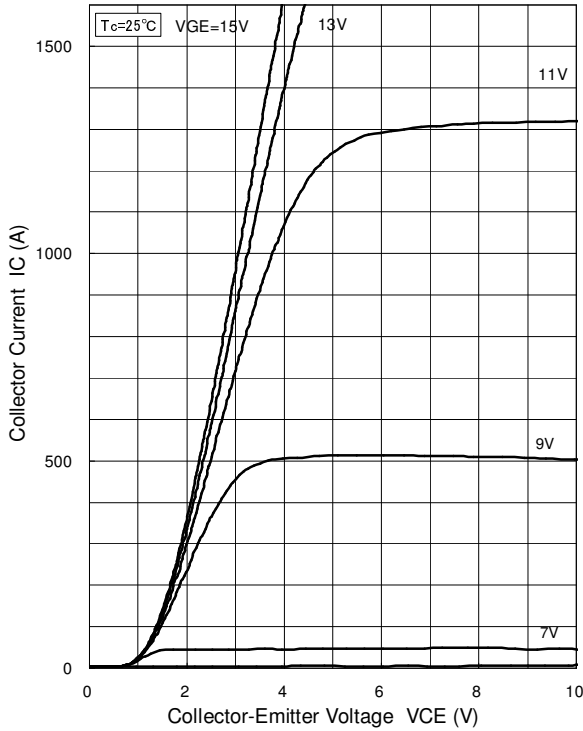


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6. CHARACTERISTICS CURVE

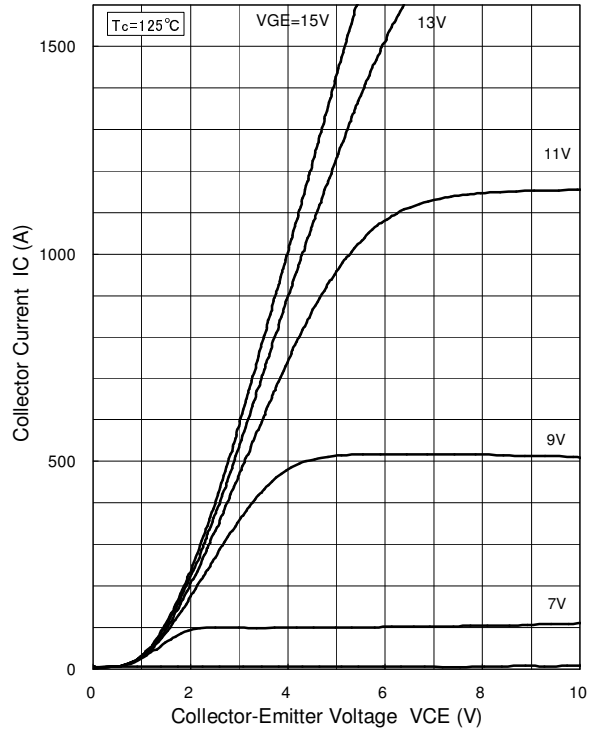
6.1 STATIC CHARACTERISTICS

TYPICAL



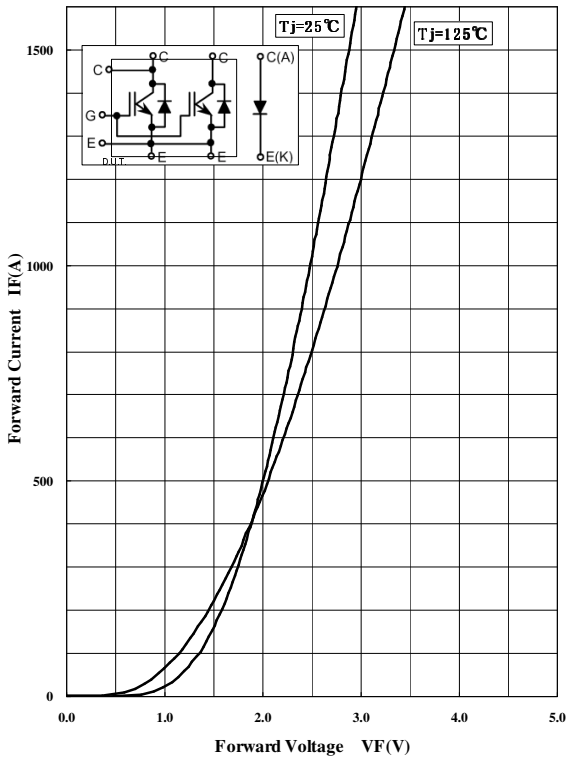
Collector Current vs. Collector to Emitter Voltage

TYPICAL



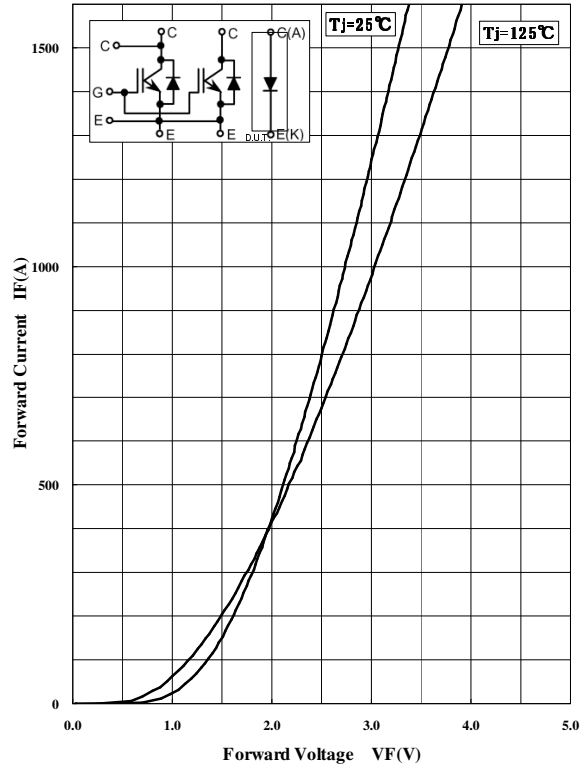
Collector Current vs. Collector to Emitter Voltage

TYPICAL



Forward Voltage of free-wheeling diode

TYPICAL

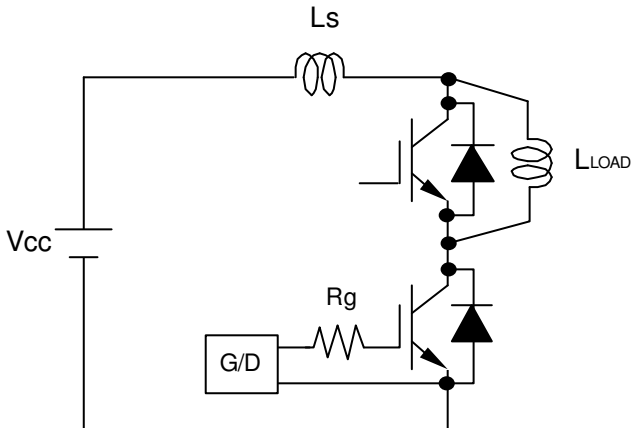


Forward Voltage of Chopper diode

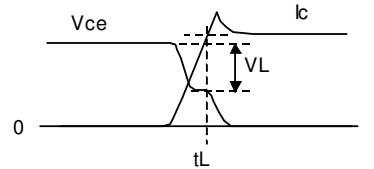
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6.2 DYNAMIC CHARACTERISTICS

6.2.1 TEST CIRCUIT



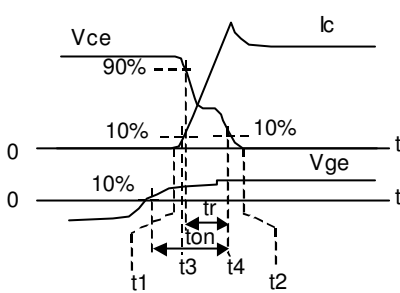
Switching test circuit



$$L_s = \frac{V_L}{\left(\frac{dI_c}{dt}\right)_{t=t_L}}$$

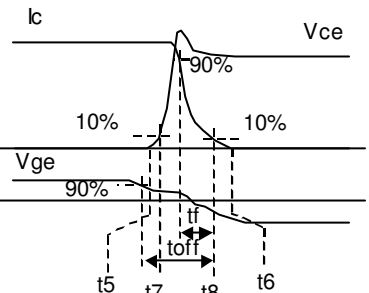
Definition of Ls

6.2.2 WAVEFORM DEFINITION



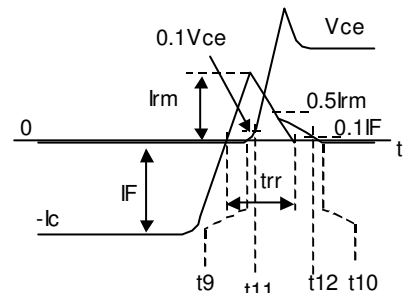
$$E_{on(10\%)} = \int_{t_3}^{t_4} I_c \cdot V_{ce} dt$$

$$E_{on(Full)} = \int_{t_1}^{t_2} I_c \cdot V_{ce} dt$$



$$E_{off(10\%)} = \int_{t_7}^{t_8} I_c \cdot V_{ce} dt$$

$$E_{off(Full)} = \int_{t_5}^{t_6} I_c \cdot V_{ce} dt$$

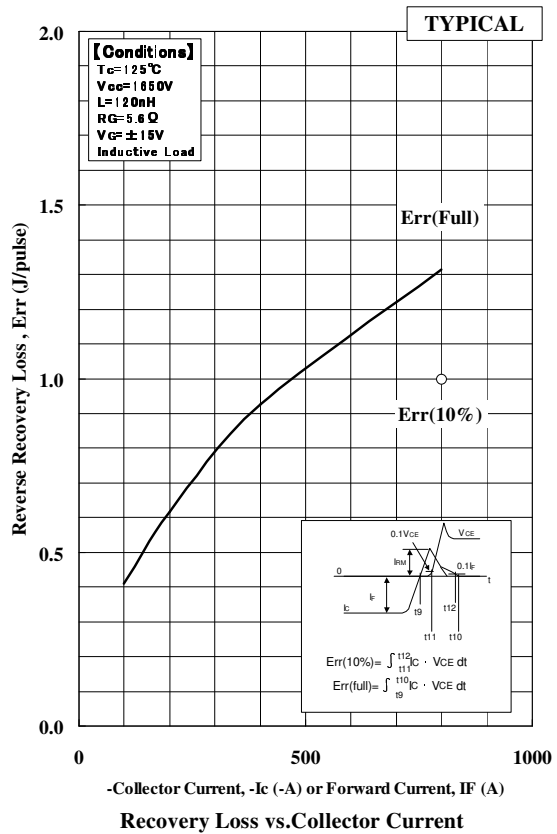
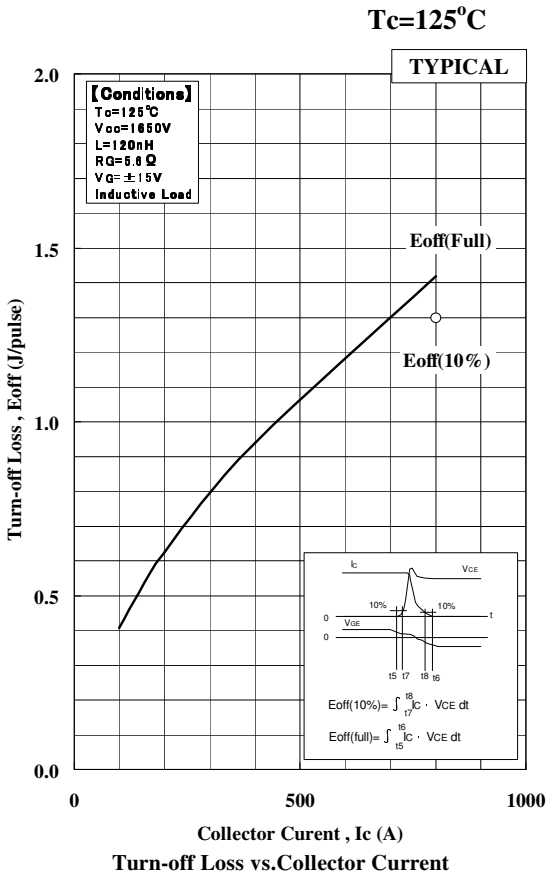
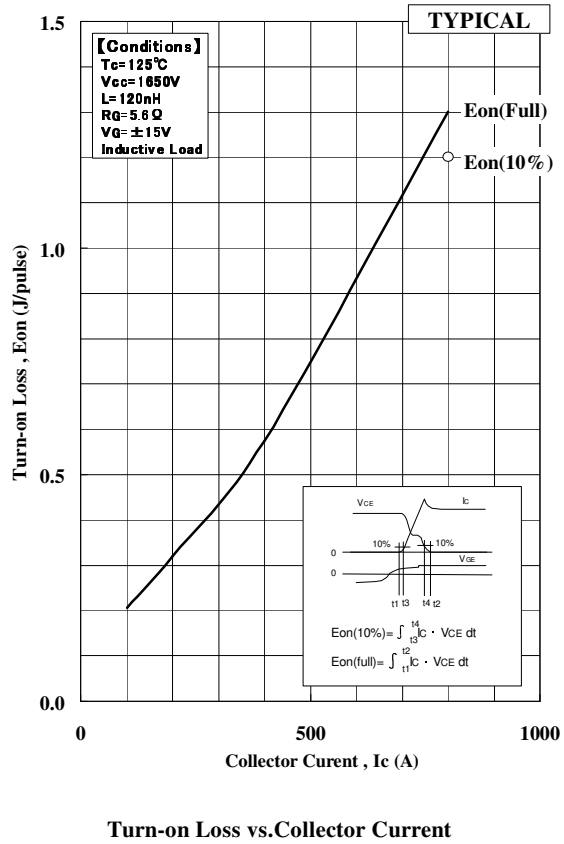
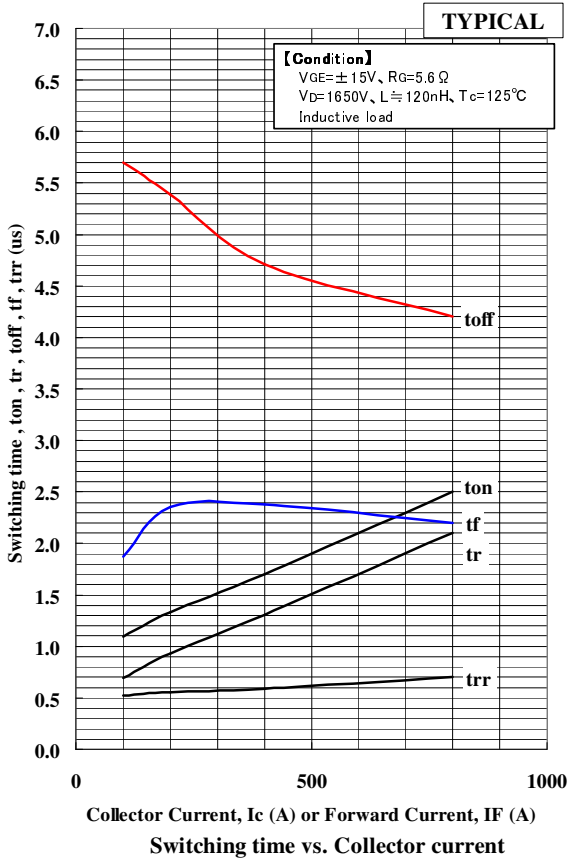


$$Err(10\%) = \int_{t_{11}}^{t_{12}} I_F \cdot V_{ce} dt$$

$$Err(Full) = \int_{t_9}^{t_{10}} I_F \cdot V_{ce} dt$$

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6.2.3 DEPENDENCE OF CURRENT

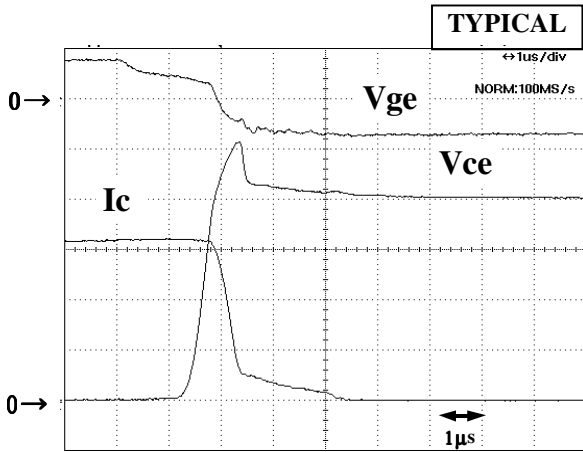


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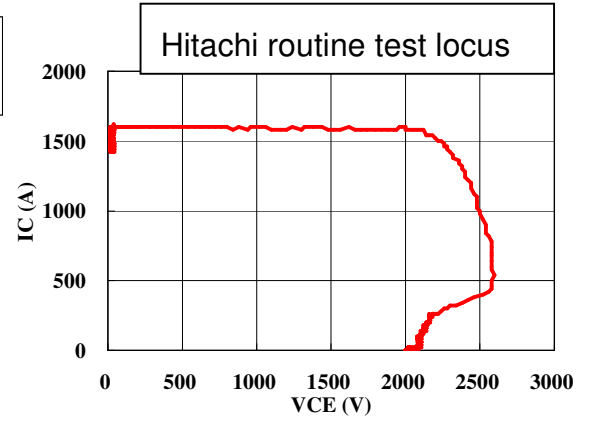
6.2.4 RBSOA/RecSOA/SCSOA

RBSOA

$L_s=120\text{nH}$, $V_{cc}=200\text{V}$, $I_c=1600\text{A}$, $V_{GE}=\pm 15\text{V}$,
 $R_g(\text{on/off})=5.6/5.6\ \Omega$, $T_c=125^\circ\text{C}$
 (Measured at auxiliary terminal)



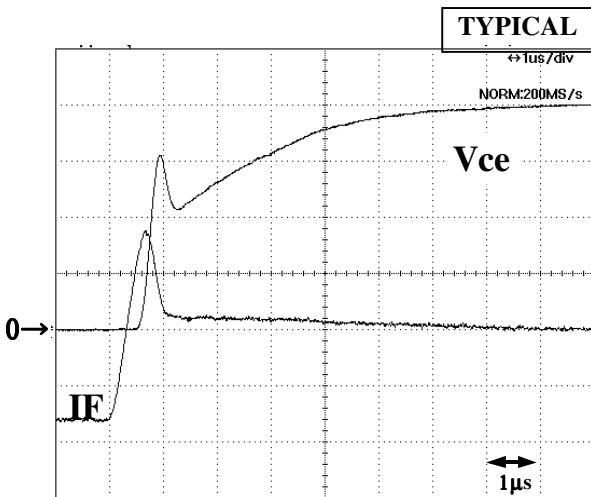
RBSOA Waveform of Hitachi routine test



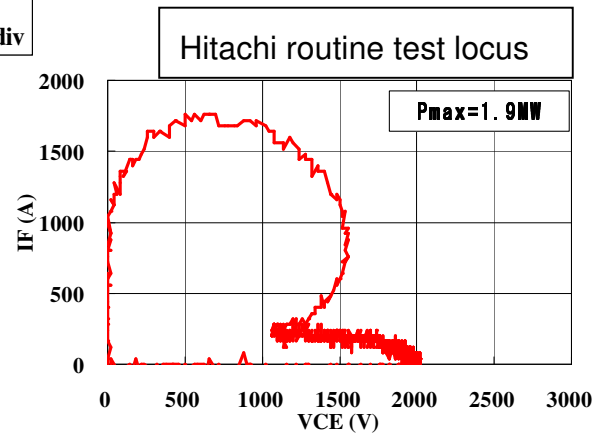
RBSOA Vce-Ic locus of Hitachi routine test.

Recovery SOA

$L_s=120\text{nH}$, $V_{cc}=2000\text{V}$, $I_c=-I_F=1600\text{A}$, $V_{GE}=\pm 15\text{V}$,
 $R_g(\text{on/off})=5.6/5.6\ \Omega$, $T_c=125^\circ\text{C}$
 (Measured at auxiliary terminal)



RecSOA Waveform of Hitachi routine test

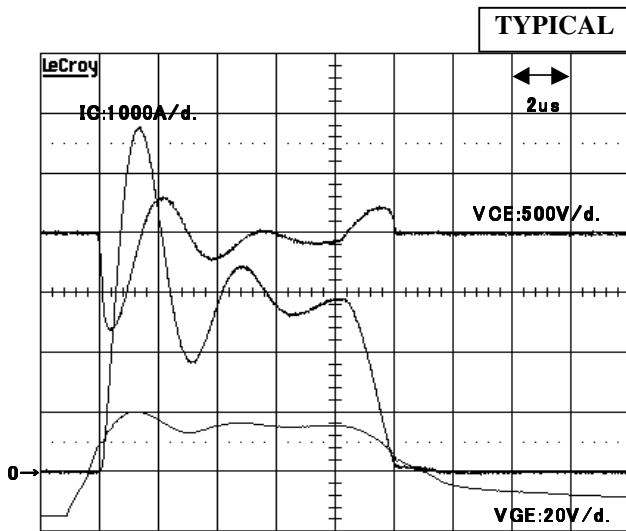


RecSOA Vce-Ic locus of Hitachi routine test.

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SCSOA

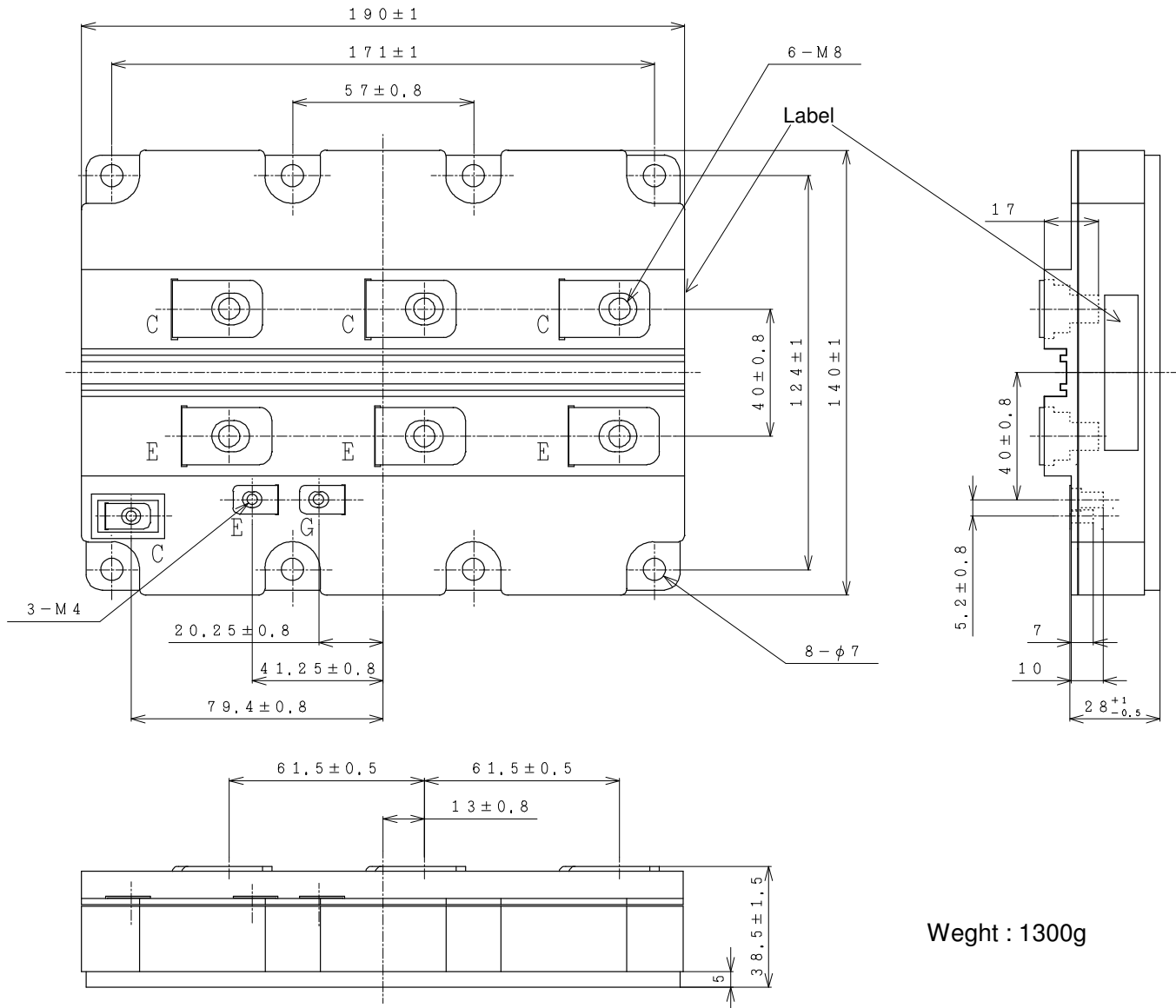
$L_s=120\text{nH}$, $V_{cc}=200\text{V}$, $V_{GE}=\pm 15\text{V}$,
 $R_{g(\text{on/off})}=5.6/56\ \Omega$, $T_c=125^\circ\text{C}$
 V_{ge} Clamped at $\pm 15\text{V}$
 (Measured at auxiliary terminal)



SCSOA Waveform of Hitachi type test

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7. PACKAGE OUTLINE DRAWING

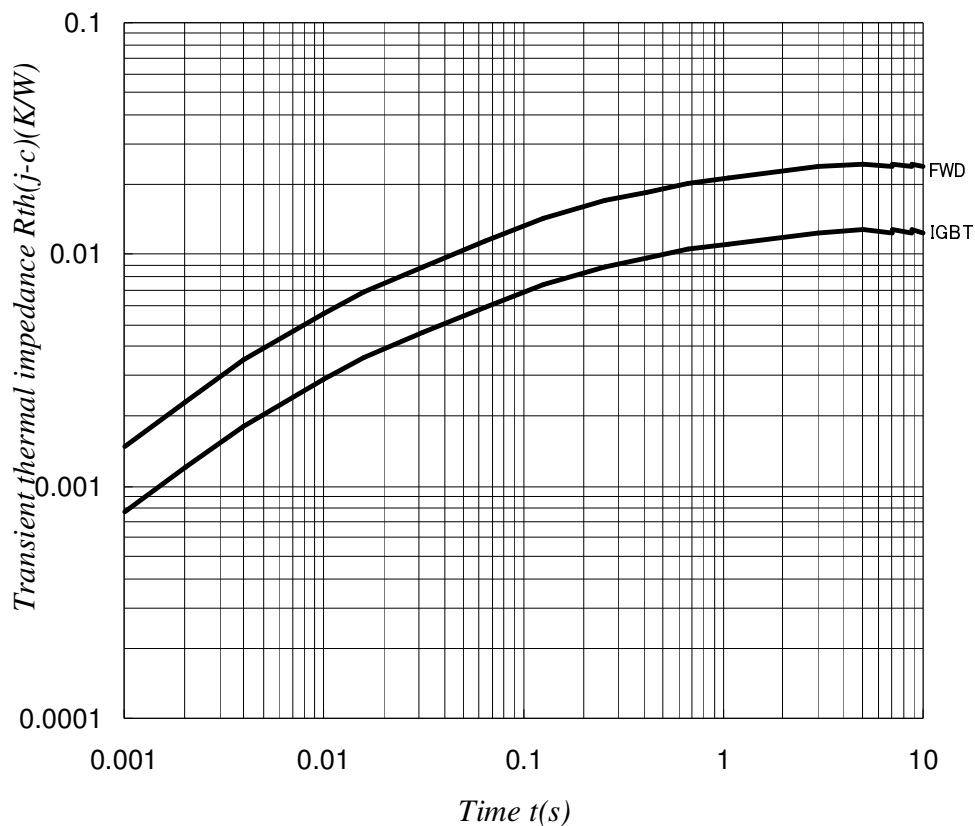


Weight : 1300g

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8. Thermal Impedance

8.1 TRANSIENT THERMAL IMPEDANCE



Transient thermal impedance curve (Max value)

9. Negative environmental impact material

Please note the following materials are contained in the product in order to keep characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder
Arsenic and its compounds	Si chip

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HITACHI POWER SEMICONDUCTORS

Notices

1. The information given herein, including the specifications and dimensions, is subject to change without prior notice to improve product characteristics. Before ordering, purchasers are advised to contact Hitachi sales department for the latest version of this data sheets.
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